

## Door & Drawer Insert Panel Guide

### Refrigerators



- U-1115RB-00
- U-1175RB-00
- U-1175RB-02
- U-1175RW-00
- U-1175RW-02
- U-2115RB-00
- U-2115RW-00
- U-2175RCB-00
- U-2175RCB-02
- U-2175RCW-00
- U-2175RCW-02
- U-2275DWRCOL-00
- U-2275DWRCOL-02
- U-ADA24RB-13
- ULN-29RB-00
- ULN-29RB-02
- ULN-29RB-06
- ULN-29RB-09
- ULN-29RWH-00
- ULN-29RWH-02
- ULN-29RWH-06
- ULN-29RWH-09

### Combo® Models



- U-2175RFB-00
- U-2175RFW-00
- U-C2275DWROL-00
- U-CLRCO2175B-00
- U-CLRCO2175B-40
- U-CO1175B-00
- U-CO1175B-20
- U-CO2175FB-00
- U-CO2175FW-00
- U-CO29B-00
- U-CO29B-03
- U-CO29B-20
- U-CO29FB-00
- U-CO29FWH-00

### Ice Makers



- U-ADA15IMB-00
- U-BI2115B-00
- U-BI2115B-20
- U-BI2115W-00
- U-BI2115W-20
- U-CLR2160B-00
- U-CLR2160B-40
- U-CLR2160W-00
- U-CLR2160W-40
- ULN-BI95B-00
- ULN-BI95B-20
- ULN-BI95BTP-00
- ULN-BI95BTP-20
- ULN-BI95WH-00
- ULN-BI95WH-20
- ULN-SP18B-03
- ULN-SP18B-20
- ULN-SS98-03
- ULN-SS98-20

### Freezers



- ULN-75FB-00
- ULN-75FWH-00

## Safety Precautions

### Safety Alert Definitions

Throughout this guide are safety items labeled with a Danger, Warning or Caution based on the risk type:

#### DANGER

**Danger means that failure to follow this safety statement will result in severe personal injury or death.**

#### WARNING

**Warning means that failure to follow this safety statement could result in serious personal injury or death.**

#### CAUTION

**Caution means that failure to follow this safety statement may result in minor or moderate personal injury, property or equipment damage.**

## Insert Panel Installation

### Custom 1/4" Thick Door/Drawer Panel Insert

#### Insert Panel Preparation

A custom insert panel may be inserted into the door / drawer frame. Custom insert panels can be flat or raised, as long as the maximum panel thickness, when inserted into the door / drawer reveal (channel), is no more than 1/4" thick. For raised panels, the depth of the reveal is 1/4" on all four sides.

#### NOTICE

**Custom raised panels will reduce the door's 90° swing if the unit is installed next to a wall or similar type of structure.**

## Panel Dimensions

The insert panel must not weigh more than 20 lbs.

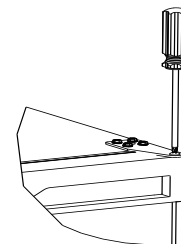
| Model                 | Width     | Height    |
|-----------------------|-----------|-----------|
| 1115R                 | 13-15/16" | 26-15/16" |
| 1175R                 | 22-15/16" | 26-15/16" |
| 2115R / BI2115        | 14-1/32"  | 27-11/16" |
| 2175RC / 2175RF       | 23-1/32"  | 27-11/16" |
| *2275DWRC / *C2275DWR | 23-1/32"  | 12-15/32" |
| 29R / CO29 / CO29F    | 19-13/16" | 21-13/32" |
| 75F                   | 22-15/16" | 26-15/16" |
| ADA15IM               | 13-15/16" | 26-15/16" |
| ADA24R                | 22-15/16" | 26-15/16" |
| BI95 / BI95BTP / SPI8 | 12-15/16" | 13-15/32" |
| BI98 / SS98           | 13-15/16" | 15-15/16" |
| CLR2160               | 14-1/32"  | 27-11/16" |
| CLRCO2175 / CO2175F   | 23-1/32"  | 27-11/16" |
| CO1175                | 22-15/16" | 26-15/16" |

\* The overlay model is used to create a black model which can be used with 1/4" insert panels (with the necessary purchase of two handle kits).

## Insert Panel Installation

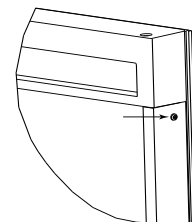
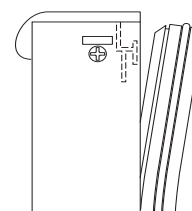
### Door Models

- 1a. Remove top hinge screw pin with Phillips head screwdriver. Remove door by tilting forward and lifting off bottom hinge pin.



### Drawer Models

- 1b. Drawer model inserts can be installed without removing the drawer from the unit. Simply pull the drawer open and follow instructions.
2. Pull door / drawer gasket out of groove (top edge of door / drawer only). Start in the middle and pull outward, moving toward the edge. This may take some force.
3. Remove the two outside screws, one on each side, holding door / drawer handle. Slightly separate handle from door / drawer.



4. Pull handle up and off.

 **CAUTION**

**Use care when handling the insert. Insert edges may be sharp.**

5. Slide custom door / drawer panel insert into 1/4-inch channel in door / drawer front.

**NOTICE**

**Use care not to damage magnet, located on door bottom, when installing door insert. Do not set door on bottom edge when pushing insert into place.**

6. Holding door / drawer gasket out of the way, replace handle on door / drawer. Make sure it is seated properly on insert and that screw holes line up.
7. Install two small screws removed in **Step 3**.
8. Starting at the corners and working inward, push door / drawer gasket into place on door / drawer.

**Door Models Only**

9. Place door on bottom hinge pin and install upper hinge screw.

## PRODUCT INFORMATION

Complete Installation Guides, Use and Care Guides, Specifications & Features and Benefits, CAD Drawings, Overlay Panel/Frame and Toe-Kick Specifications and Instructions, Compliance Documentation and Applicable Energy Guides are available for reference and download at [u-line.com](http://u-line.com).

## SERVICE INFORMATION

Please consult your Use and Care Guide for troubleshooting information. Answers to Customer Frequently Asked Questions are available at [u-line.com](http://u-line.com) under Customer Service. You may contact U-Line directly:

### GENERAL INQUIRIES:

U-Line Corporation  
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Phone 1-414-354-0300  
FAX 1-414-354-7905  
Email: [sales@u-line.com](mailto:sales@u-line.com)  
[u-line.com](http://u-line.com)

### SERVICE ASSISTANCE:

Phone 1-800-779-2547  
FAX 1-414-354-5696  
Email: [onlineservice@u-line.com](mailto:onlineservice@u-line.com)  
[u-lineservice.com](http://u-lineservice.com)

### PARTS ASSISTANCE:

E-mail: [onlineparts@u-line.com](mailto:onlineparts@u-line.com)

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## BUILDING ON THREE GENERATIONS OF INNOVATION

For over five decades and through three generations, U-Line continues to be the leader in innovation, quality and performance in the premium built-in undercounter ice making, refrigeration and wine preservation market. U-Line has captivated those with an appreciation for the finer things with exceptional functionality, style, inspired innovation and attention to even the smallest details. We are known and respected for our unwavering dedication to product design, quality and selection.

In 1962, Henry Uihlein founded U-Line Corporation as an outgrowth of Ben-Hur Freezer Company and was the first to develop and patent an automatic stand-alone undercounter residential ice maker. His foresight and determination to develop new ideas and to succeed when there were no clear guidelines or solutions are evident today. The newest Uihlein generation continues to build upon the family's innovative legacy at the Milwaukee, Wisconsin based business by providing continuity and vision from which new designs and technology continue to be born.

Today the complete U-Line product collection includes Ice Makers, Ice Machines, Wine Captain<sup>®</sup> Models, Combo<sup>®</sup> Models, Refrigerator / Freezers, Refrigerators, Drawer Models and Beverage Centers. The U-Line brand offers products in the 1000 Series, 2000 Series and the Modular 3000 Series. The 1000 Series offers a more targeted priced product with appropriate features, while the 2000 Series offers upscale features, advanced technology and specialized product families. Our Modular 3000 Series provides sleek design and versatile temperature settings with our U-Select<sup>®</sup> control. U-Line's approach to its breadth of products, multiple price points and features allows a choice and product that will fit any lifestyle.

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