

USER GUIDE & SERVICE MANUAL



Model: U-BI98B-00A

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USER GUIDE

WELCOME TO U-LINE

Congratulations on your U-Line purchase. Your product comes from a company with over five decades of premium modular ice making, refrigeration, and wine preservation experience. U-Line creates products focused on functionality, style, and inspired innovations — paying close attention to even the smallest details. Applications include residential, outdoor, ADA height compliant, marine, and commercial. Complete product categories include Beverage Centers, Wine Refrigerators, Ice Machines, Refrigerators, Freezers, and Dispensers.

Our advanced refrigeration systems, large and flexible capacities, and Built-In to Stand Out® clean integrated look allow you to preserve the right product, in the right place, at the right temperature. Since 2014, U-Line has been part of the Middleby family of brands. All products are designed, engineered, and assembled in Milwaukee, Wisconsin, USA, and select products are available worldwide. U-Line - RIGHT PRODUCT. RIGHT PLACE. RIGHT TEMPERATURE®.

PRODUCT INFORMATION

Looking for additional information on your product? User Guides, Spec Sheets, CAD Drawings, Compliance Documentation, and Product Warranty information are all available for reference and download at u-line.com.

PROPERTY DAMAGE / INJURY CONCERNS

In the unlikely event property damage or personal injury is suspected related to a U-Line product, please take the following steps:

1. U-Line Customer Care must be contacted immediately at +1.414.354.0300.
2. Service or repairs performed on the unit without prior written approval from U-Line is not permitted. If the unit has been altered or repaired in the field without prior written approval from U-Line, claims will not be eligible.

GENERAL INQUIRIES

U-Line Corporation
8900 N. 55th Street
Milwaukee, Wisconsin 53223 USA
Monday - Friday 8:00 am to 4:30 pm CST
T: +1.414.354.0300
Email: sales@u-line.com
u-line.com

SERVICE & PARTS ASSISTANCE

Monday - Friday 8:00 am to 4:30 pm CST
T: +1.800.779.2547
Service Email: onlineservice@u-line.com
Parts Email: onlineparts@u-line.com

CONNECT WITH US



Designed, engineered and assembled in WI, USA

Integrated Panel Dimensions

DOOR PANEL INSTALLATION

Door Panel Preparation

A custom door panel may be inserted into the door frame. Custom door panels can be flat or raised, as long as the maximum panel thickness, where inserted into the door reveal (channel), is no more than 1/4" (6 mm) thick. For raised panels, the depth of the reveal is 1/4" (6 mm) on all four sides.

NOTICE

Raised panels will reduce the door's 90° swing/ zero clearance if the unit is installed next to a wall or similar type of structure.

Panel Dimensions

The door panel must not weigh more than 5 lbs.

Width	Height
13-15/16" (354 mm)	15-15/16" (405 mm)

Integrated Panel Installation

(Models Built Before 2023)

This model accepts a 1/4" insert panel.

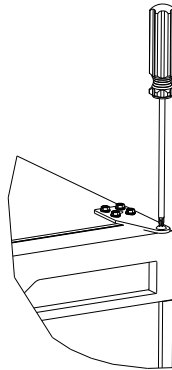
INSERT PANEL INSTALLATION

Install the insert as follows:

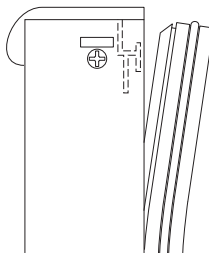


Use care when handling the insert. Insert edges may be sharp.

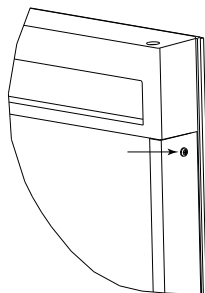
1. Remove top hinge screw pin with Phillips head screwdriver. Remove door by tilting forward and lifting off bottom hinge pin.



2. Pull door gasket out of groove (top edge of door only). Start in the middle and pull outward, moving toward the edge. This may take some force.



3. Remove two outside screws holding door handle. Slightly separate door handle from door.



4. Pull handle up and off.

5. Slide custom door panel insert into 1/4" (6 mm) channel in door front.

NOTICE

Use care not to damage magnet, located on door bottom when installing door insert. Do not set door on bottom edge when pushing insert into place.

6. Holding door gasket out of the way, replace handle on door, making sure it is seated properly on insert and that screw holes line up.
7. Install two small screws removed in Step 3.
8. Starting at the corners and working inward, push door gasket into place on door.
9. Place door on bottom hinge pin and install upper hinge screw.

Grille - Plinth Installation

REMOVING AND INSTALLING GRILLE



Disconnect electric power to the unit before removing the grille.

When using the unit, the grille (plinth strip/base fascia) must be installed.



DO NOT touch the condenser fins (4). The condenser fins are SHARP and can be easily damaged.

Removing the grille

1. Disconnect power to the unit.
2. Loosen the screw (1).
3. Remove grille (2) from unit.

Installing the grille

1. Align cabinet and grille holes and secure, but do not over tighten grille screw (1).
2. Reconnect power to the unit.

